

# Trusted and Introspective Positioning Systems for People and their Machines

## IROS2024 Workshop on

Long-Term Perception for Autonomy in  
Dynamic Human-shared Environments:  
What Do Robots Need?

Monday, October 14, 2024

Abu Dhabi, UAE

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 <https://www.youtube.com/milfordrobotics>  
 <http://www.tinyurl.com/milfordm>  
 <https://goo.gl/rczslc>

**QUT** Centre for  
Robotics

# Overview



## Introductions

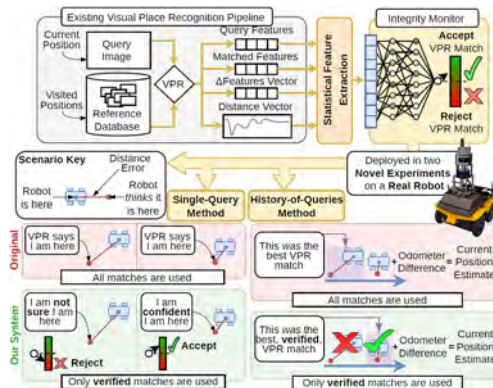
1) All Errors are Not Equal

2) We Need Better Metrics

Nordland		
R@1	R@5	R@10
42.9	49.2	51.6
42.4	48.8	51.2
44.5	50.1	52.0
44.9	50.2	52.2



3) The Incredible Power of Introspection



5) Human Factors: Privacy, Sustainability



Final Thoughts

4) Resilience to Adversity and Adversarial Interference



# Introduction to the QUT Centre for Robotics





# Fundamental and Applied Research on Robots and Autonomous Platforms

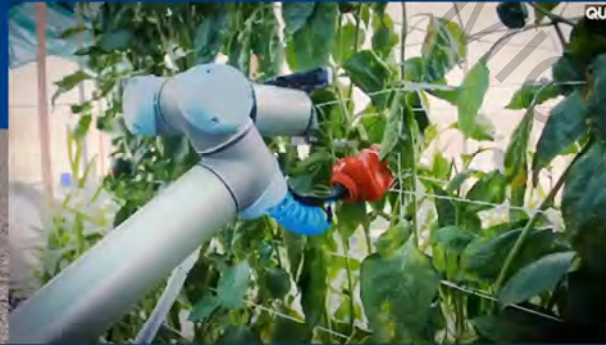
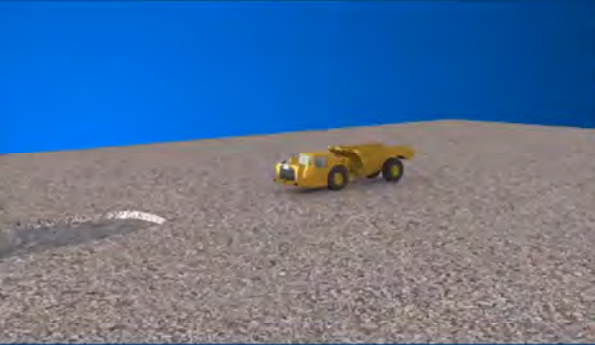
Aerospace | Environment | Manufacturing | Defence | Agriculture | Mining | Medical | Infrastructure | Logistics



Distinguished Professor Peter Corke is working with MDA, designing a logistics robot for the Lunar Gateway.



## Air



## Land



## Water

# Major Centres and Projects

**QUT Centre for Robotics**

**Australian Robotics Centre**

**ARIAM Australian Robotic Inspection and Asset Management Hub**

**Automated Vehicles in Rural and Remote Regions**

**Joint Biomechanics Training Centre**

**SAEF Securing Antarctica's Environmental Future**

**ARM Advanced Robotics for Manufacturing HUB**

**Australia-US International Multidisciplinary University Research Initiative (AUSMURI)**

**Australian Research Council Laureate Fellowship**

**ROBOTIC VISION 2014-20 Headquarters of the Australian Government Australian Research Council**

## Education, Outreach and Expert Advising

Fellows of Learned Academies and Bodies

Board Roles

**Bachelor of Engineering (Honours) (Mechatronics)**

**Master of Robotics and Artificial Intelligence**





# Flagship Projects Taster





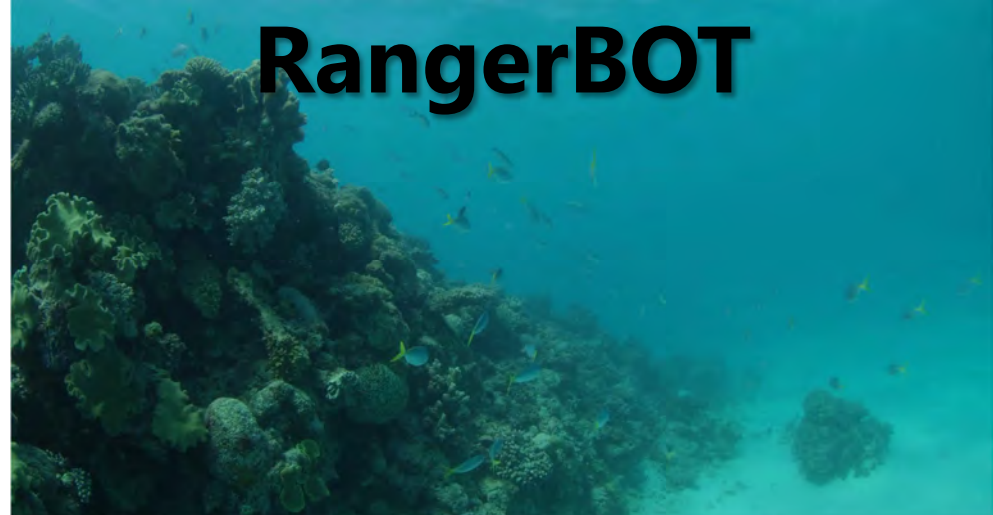
Dunbabin, Mou, Tsai and many colleagues, collaborators and funders

# COTSBot



Dayoub, F., Dunbabin, M., & Corke, P. (2015). **Robotic detection and tracking of crown-of-thorns starfish**. In *IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS)*.

# RangerBOT



Great Barrier Reef Foundation



ife Institute for Future Environments

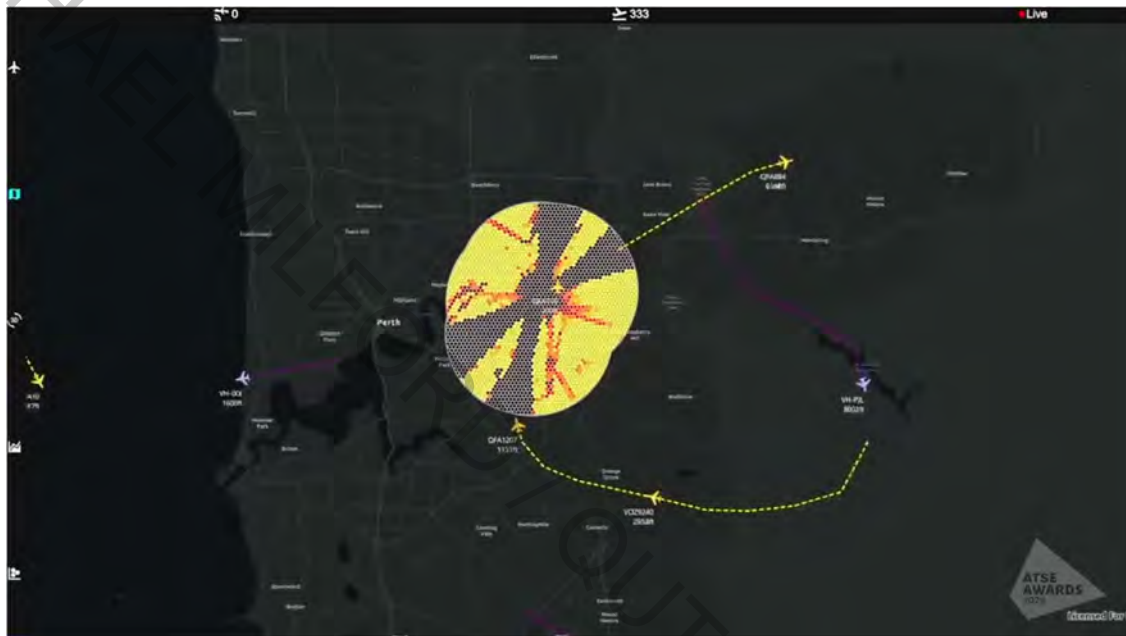
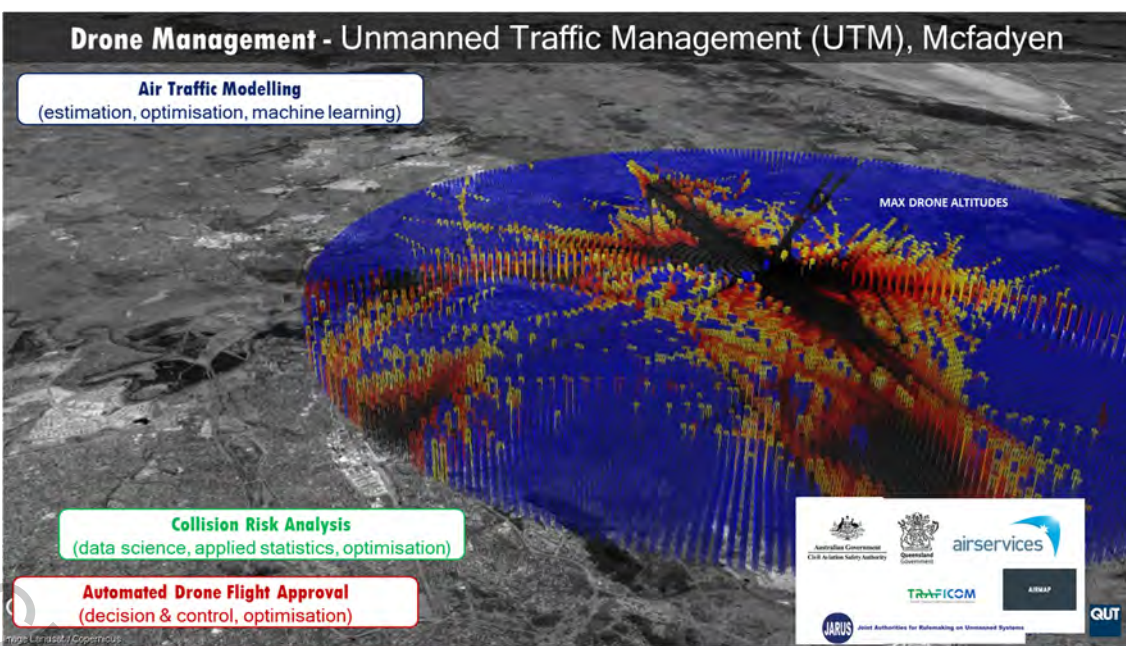
QUT Centre for Robotics





Securing Antarctica's  
Environmental Future

Australian Research Council Special Research Initiative



Prof Felipe Gonzalez, Julian Galvez-Serna, Juan Sandino and many more

McFadyen and many colleagues, collaborators and funders





**Yandiwanba: Lunar Space Testing Facility**



# Entering the Physical World: Large Language Models and Robotics

Recent AI gives embodied robots two key capabilities for the first time:

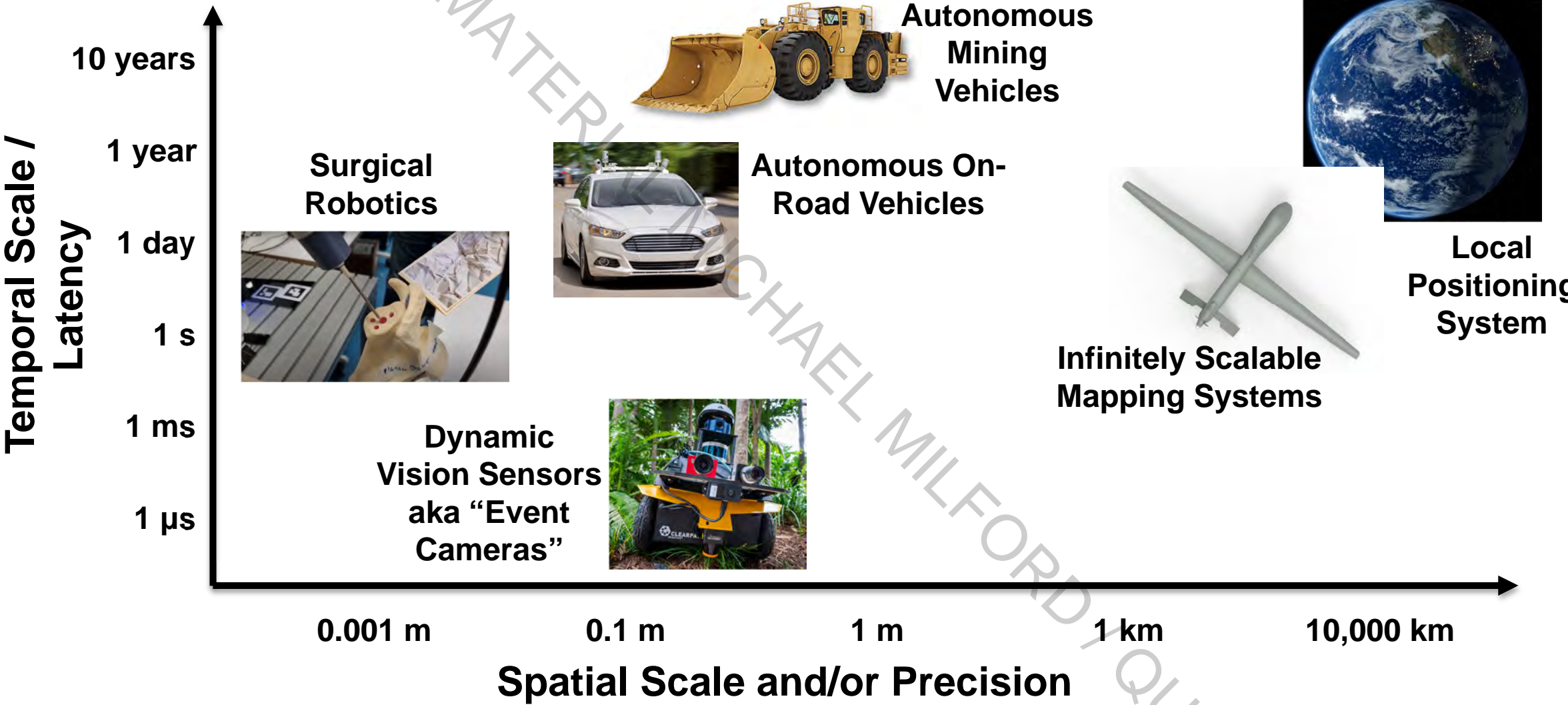
1. Effective and actionable **common sense** and knowledge
2. Sophisticated, intuitive, iterative **interaction with people**

Instruction:

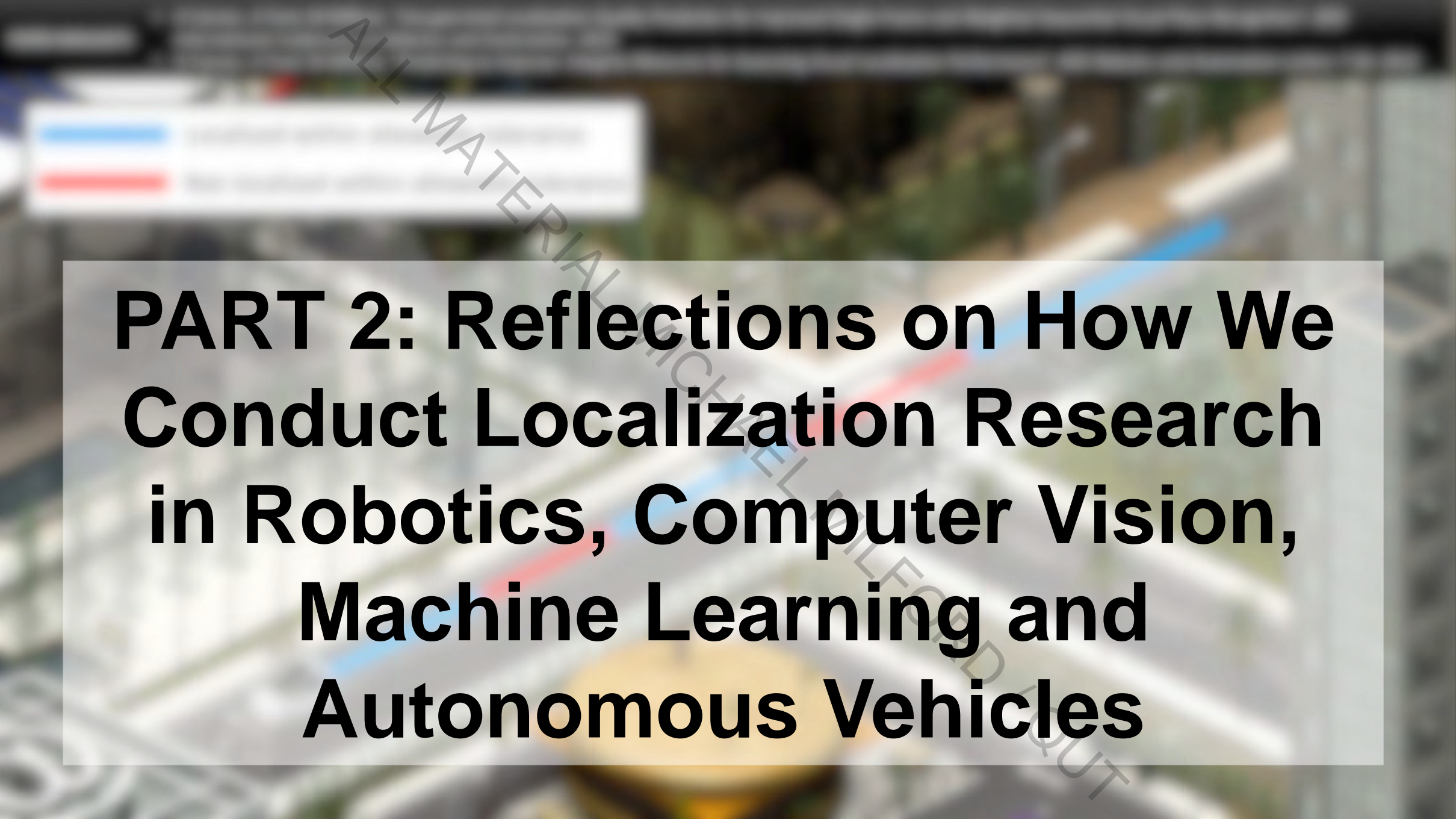




# Positioning for Autonomy: Scaling up in Time and Space







**PART 2: Reflections on How We  
Conduct Localization Research  
in Robotics, Computer Vision,  
Machine Learning and  
Autonomous Vehicles**



# Reflections on How We Conduct Research: Motivated in the Context of Enduring Autonomy and Localization

1. All errors are not equal
2. Conventional metrics are often **not strongly predictive** of actual deployment utility
3. For operationally critical, human supervised or collaborative tasks, **introspective capability trumps** just about everything else

## Example Application Areas



Positioning Systems for Autonomous Mining Vehicles



Robust multimodal toolpoint positioning



Autonomous vehicles: perception, Positioning and High Definition Mapping Systems



Advanced Terrain Detection



Robust hazard detection on construction and mining sites



Automating Analysis of Vegetation with Computer Vision: Cover Estimates and Classification



An Infinitely Scalable Learning and Recognition Network



Surgical robotics – manipulation, drilling, burring, cutting

Other Current Projects With:



intel







# Positioning Systems for Autonomous Vehicles

## QUT & Ford Motor Corporation

S Hausler, M Xu, S Garg, P Chakravarty, S Shrivastava, A Vora, M Milford, "Improving worst case visual localization coverage via place-specific sub-selection in multi-camera systems", in *IEEE Robotics and Automation Letters*, 7 (4), 2022

S Hausler, S Garg, P Chakravarty, S Shrivastava, A Vora, M Milford, "Locking On: Leveraging Dynamic Vehicle-Imposed Motion Constraints to Improve Visual Localization", in *IEEE/RSJ International Conference on Intelligent Robots and Systems*, 2023

S Hausler, S Garg, P Chakravarty, S Shrivastava, A Vora, M Milford, "DisPlacing Objects: Improving Dynamic Vehicle Detection via Visual Place Recognition under Adverse Conditions", in *IEEE/RSJ International Conference on Intelligent Robots and Systems*, 2023

**PAPER HIGHLIGHTS**



# Reminder About the Dominant Metrics

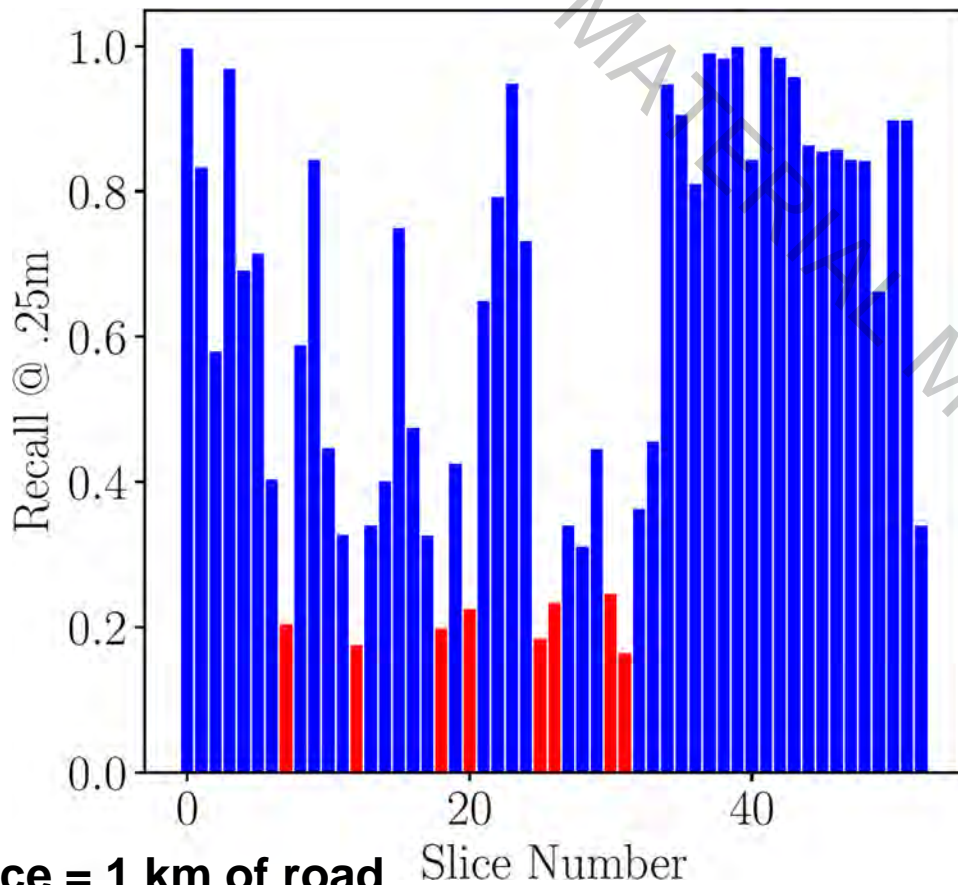
Table 2. Ablation study

Method	Nordland			Mapillary (Val. set)			Pittsburgh 30k			Tokyo 24/7			RobotCar Seasons v2			Extended CMU Seasons		
	R@1	R@5	R@10	R@1	R@5	R@10	R@1	R@5	R@10	R@1	R@5	R@10	.25m/2°	.5m/5°	5.0m/10°	.25m/2°	.5m/5°	5.0m/10°
Ours (Single-Spatial-Patch-NetVLAD)	42.9	49.2	51.6	77.2	85.4	87.3	88.0	94.0	95.6	78.1	83.8	87.0	8.7	32.4	88.4	10.0	31.5	95.2
Ours (Single-RANSAC-Patch-NetVLAD)	42.4	48.8	51.2	77.8	85.7	<b>87.8</b>	87.3	94.2	95.7	82.2	87.3	89.2	8.7	31.6	88.3	10.0	31.3	94.5
Ours (Multi-Spatial-Patch-NetVLAD)	44.5	50.1	52.0	78.2	85.3	86.9	88.6	<b>94.5</b>	95.8	81.9	85.7	87.9	9.4	33.9	89.3	11.1	34.5	<b>96.3</b>
Ours (Multi-RANSAC-Patch-NetVLAD)	<b>44.9</b>	<b>50.2</b>	<b>52.2</b>	<b>79.5</b>	<b>86.2</b>	87.7	<b>88.7</b>	<b>94.5</b>	<b>95.9</b>	<b>86.0</b>	<b>88.6</b>	<b>90.5</b>	<b>9.6</b>	<b>35.3</b>	<b>90.9</b>	<b>11.8</b>	<b>36.2</b>	96.2

Method	Nordland			Extended CMU Seasons		
	R@1	R@5	R@10	.25m/2°	.5m/5°	5.0m/10°
Ours (Single-Spatial-Patch-NetVLAD)	42.9	49.2	51.6	10.0	31.5	95.2
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# Autonomous On-Road Vehicles



- System / model changes that assist with deployability (e.g. worst case localization coverage) can be **invisible** to conventional performance metrics

Méthod	Nordland			Extended CMU Seasons		
	R@1	R@5	R@10	.25m/2°	.5m/5°	5.0m/10°
Ours (Single-Spatial-Patch-NetVLAD)	42.9	49.2	51.6	10.0	31.5	95.2
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- H Carson, JJ Ford, M Milford, "Unsupervised Quality Prediction for Improved Single-Frame and Weighted Sequential Visual Place Recognition", *IEEE International Conference on Robotics and Automation*, 2023
- H Carson, JJ Ford, M Milford, "Predicting to Improve: Integrity Measures for Assessing Visual Localization Performance", *IEEE Robotics and Automation Letters* 7 (4), 2022

Localized within allowable tolerance

Not localized within allowable tolerance



# Localization Coverage Scenario 1



- H Carson, JJ Ford, M Milford, "Unsupervised Localization Quality Prediction for Improved Single-Frame and Weighted Sequential Visual Place Recognition", *IEEE International Conference on Robotics and Automation*, 2023
- H Carson, JJ Ford, M Milford, "Predicting to Improve: Integrity Measures for Assessing Visual Localization Performance", *IEEE Robotics and Automation Letters* 7 (4), 2022

Localized within allowable tolerance

Not localized within allowable tolerance

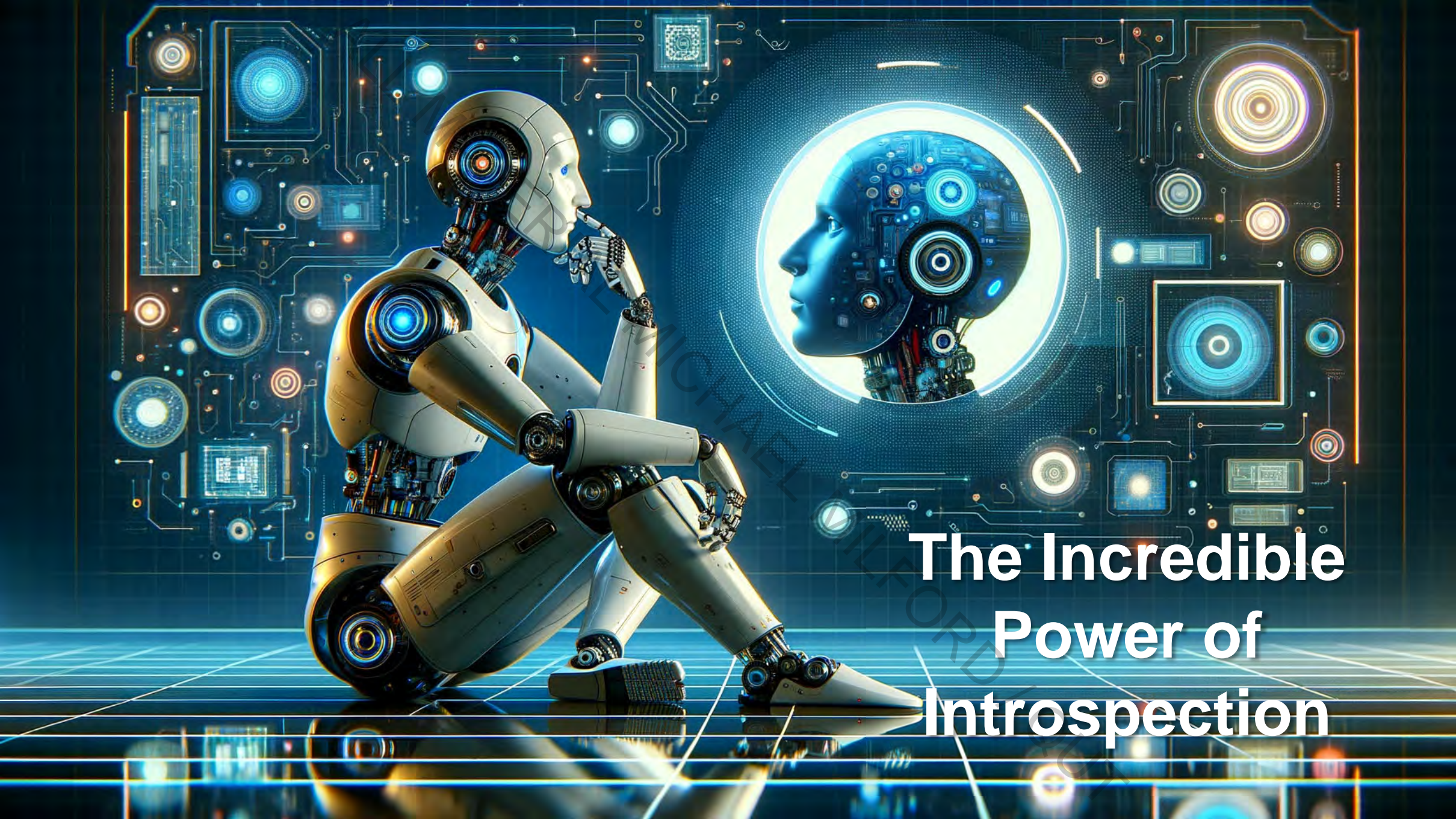
## Localization Coverage Scenario 2



**Performance metrics should be better connected to the actual deployment context.**







# The Incredible Power of Introspection



# Knowing **When** You Don't Know: Simple Example

- Which is better?
  - **System 1:** A positioning system that is fit-for-purpose **99.9%** of the time but lacks self-diagnosis capability, or
  - **System 2:** A positioning system that is fit-for-purpose **99%** of the time, and self-diagnoses that it's unfit-for-purpose **99% of the remaining time?**



- Using System 1, you'll make decisions based on incorrect positional information **0.1%** of the time.
- Using System 2, this drops to **0.01%**. **System 2 is very challenging to create.**





Helen Carson

# Positioning Integrity

‘Characterisability’

Auditability

Trust



Provability

Guaranteed Performance Bounds

PAPER HIGHLIGHTS

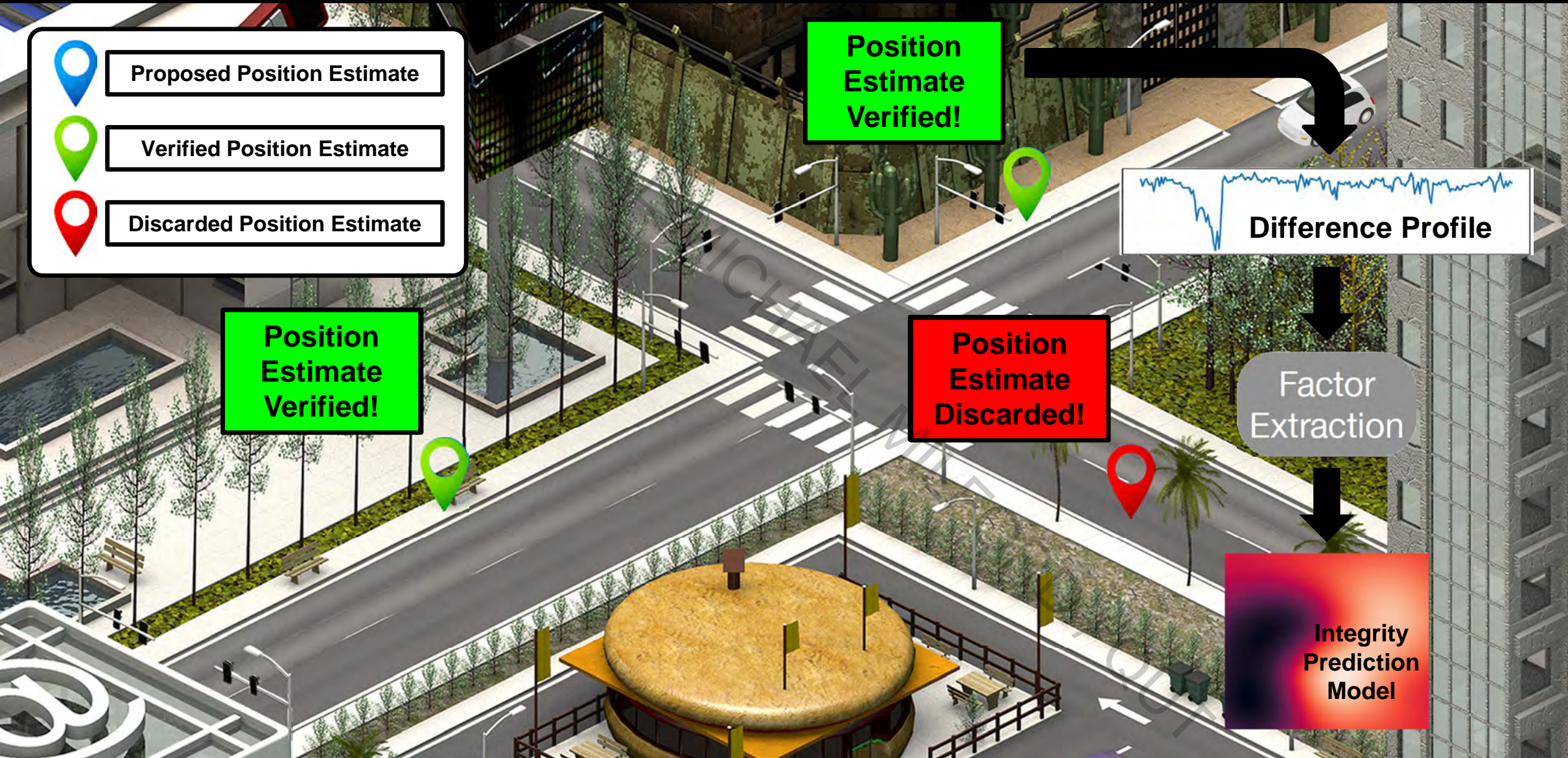
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**PAPER  
HIGHLIGHTS**

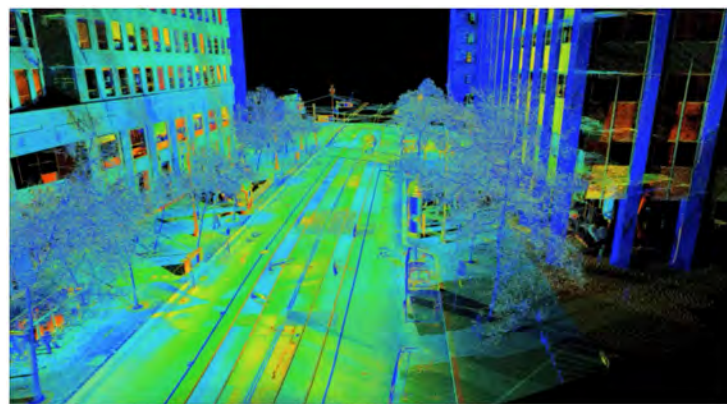
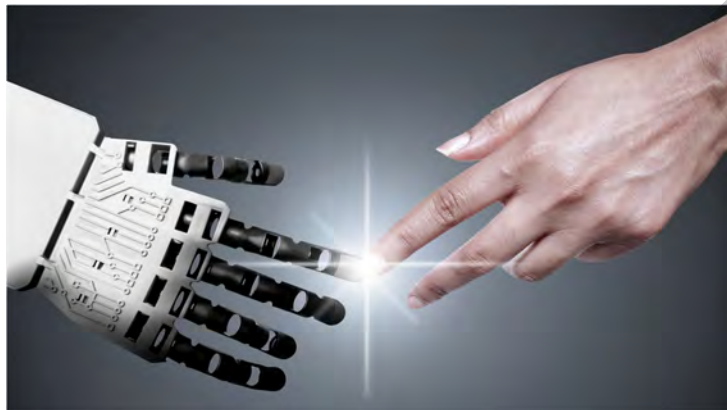
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H Carson, JJ Ford, M Milford, "Predicting to Improve: Integrity Measures for Assessing Visual Localization Performance", *IEEE Robotics and Automation Letters* 7 (4), 2022





# Knowing **When** You Don't Know: Significance and Usage



- **Autonomy:**
  - Safe, reliable operation by stopping
  - Human-robot collaboration through hand off
- **Representations**
  - Trigger to update existing representations (e.g. remapping)
  - Trigger to learn or develop entirely new types of representations (paradigm shift)

<https://www.wired.com/2015/11/bombarding-san-francisco-with-lasers-to-create-a-perfect-3-d-map/>



Knowing when it doesn't know is vital for both:

- Active risk mitigation
- Collaboration with surgeons



**Morgan Windsor**



**PAPER HIGHLIGHTS**

Morgan Windsor, Alejandro Fontan, Peter Pivonka, Michael J Milford, "Forward Prediction of Target Localization Failure Through Pose Estimation Artifact Modelling", *IEEE Robotics and Automation Letters*, 2024.

Morgan Windsor, Jing Peng, Ashish Gupta, Peter Pivonka, Michael J Milford, "Pose Quality Prediction for Vision Guided Robotic Shoulder Arthroplasty", in *IEEE International Conference on Robotics and Automation*, 2023



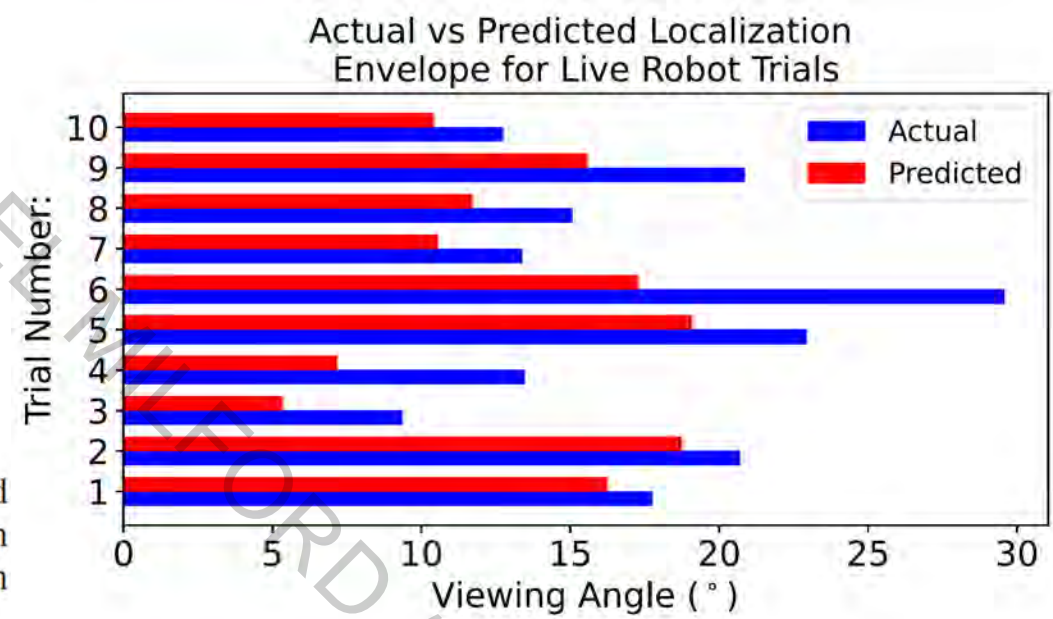
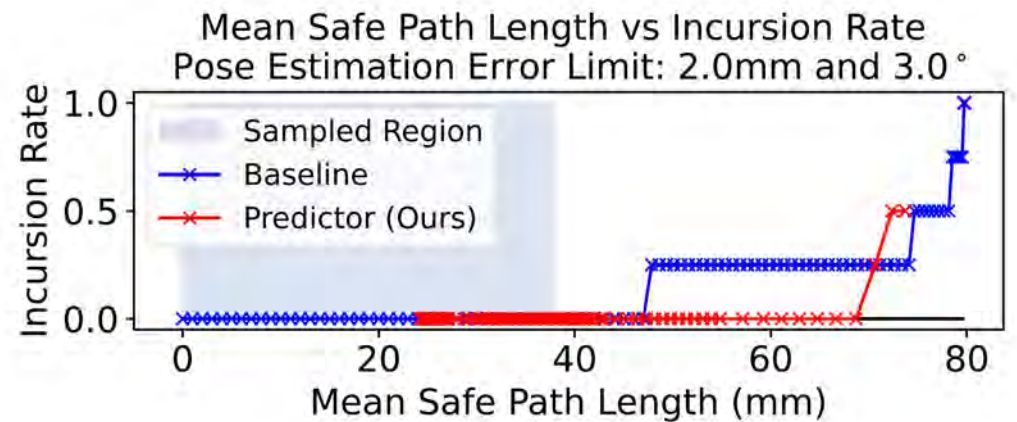
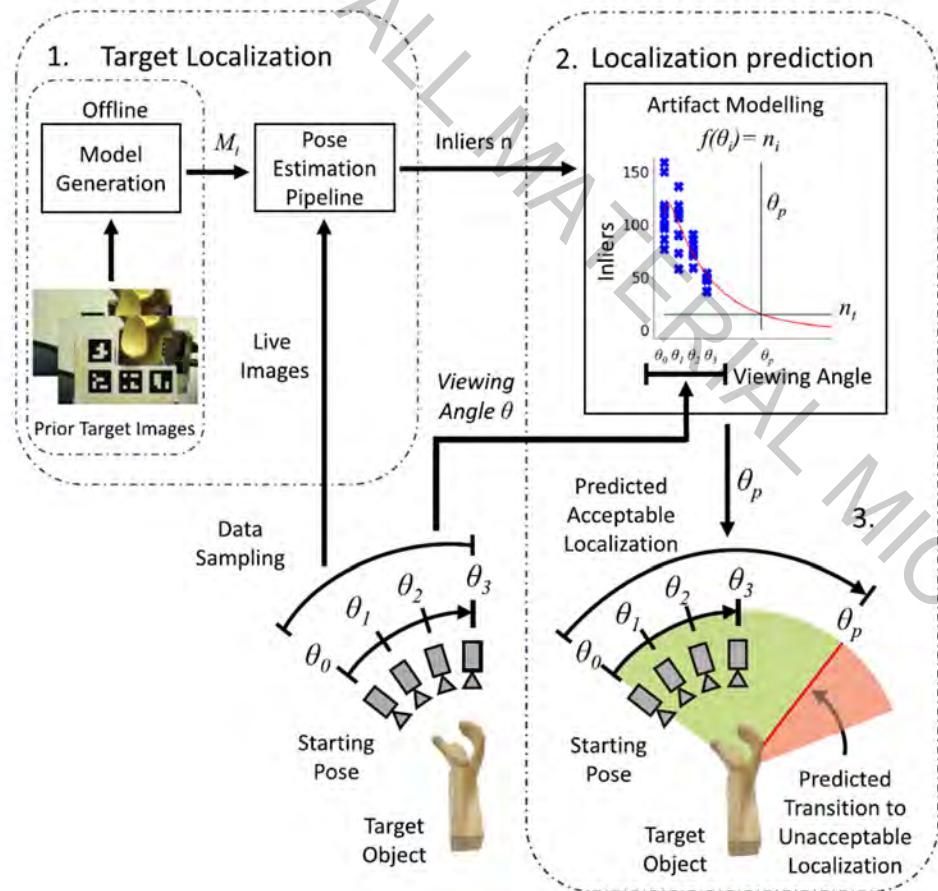


Fig. 1. Our approach extracts artifacts from a pose estimation pipeline (1) and builds a model of the artifact with respect to robot pose (2). This model is then used to predict where localization performance is likely to transition between acceptable and unacceptable performance (3).

Morgan Windsor, Alejandro Fontan, Peter Pivonka, Michael J Milford, "Forward Prediction of Target Localization Failure Through Pose Estimation Artifact Modelling", *IEEE Robotics and Automation Letters*, 2024.

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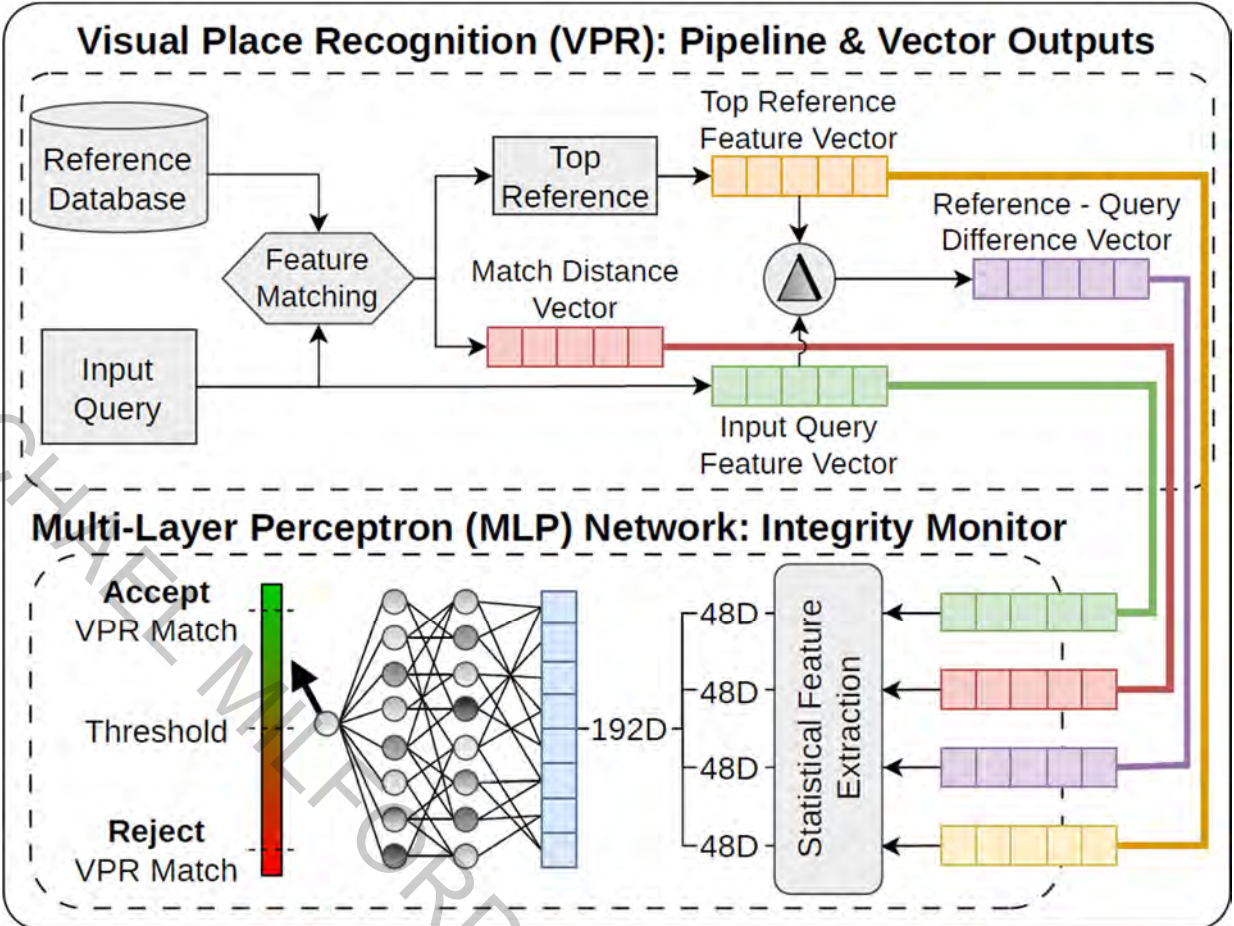
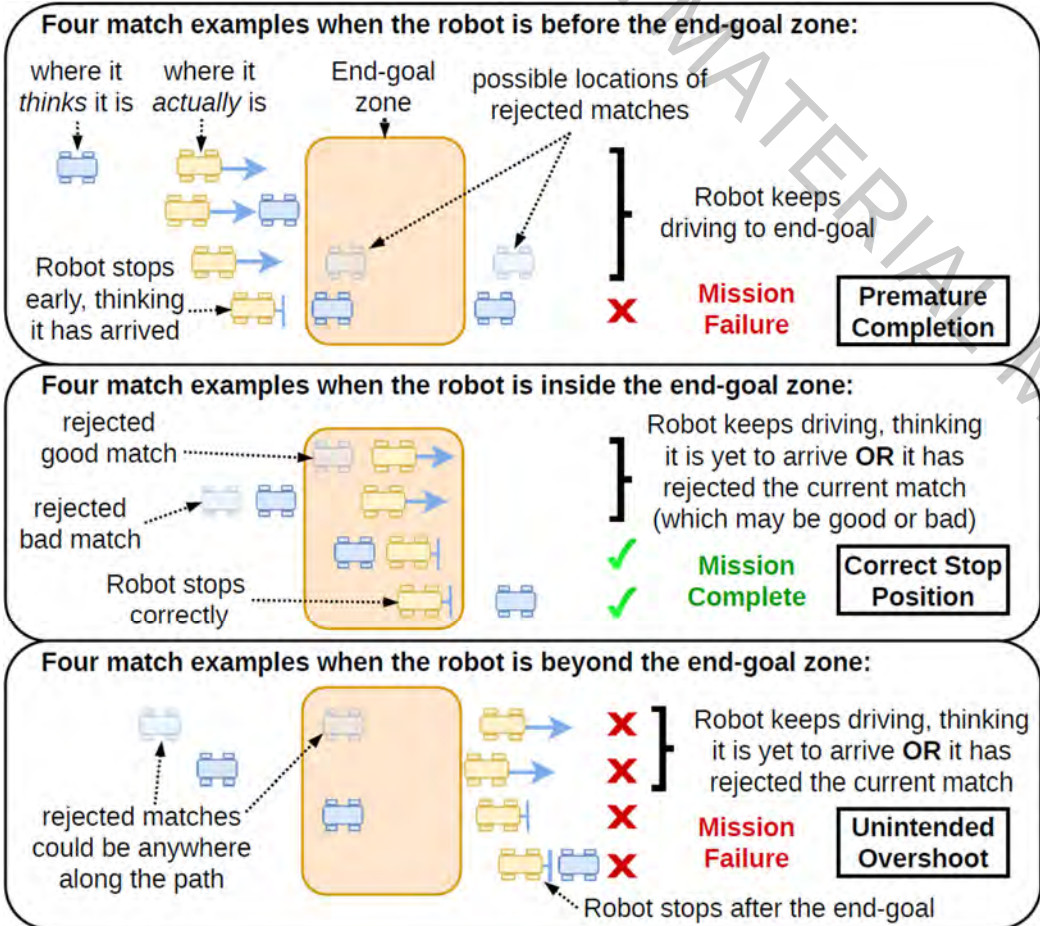


# Dealing with Adversity and Adversarial Interference

PAPER HIGHLIGHTS

Owen Claxton, Connor Malone, Helen Carson, Jason J. Ford, Gabe Bolton, Iman Shames, Michael Milford<sup>1</sup> Senior Member, IEEE, "Improving Visual Place Recognition Based Robot Navigation By Verifying Localization Estimates", in *IEEE Robotics and Automation Letters*, 2024.





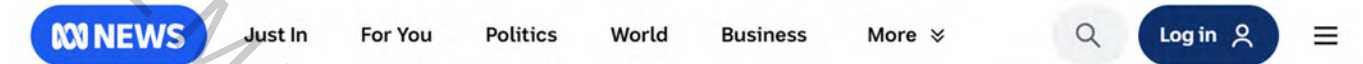


# A Technology That Isn't Accepted and Embraced by End-Users and Stakeholders is Worse Than Useless





# Privacy and Societal Acceptance



**We hacked a robot vacuum —  
and could watch live through its  
camera**

<https://www.abc.net.au/news/2024-10-04/robot-vacuum-hacked-photos-camera-audio/104414020>



# Streisand Effect



[https://en.wikipedia.org/wiki/Streisand\\_effect](https://en.wikipedia.org/wiki/Streisand_effect)

## History and etymology [ edit ]

In 2003, American singer and actress [Barbra Streisand](#) sued photographer Kenneth Adelman and Pictopia.com for US\$50 million for [violation of privacy](#).<sup>[7][8][9]</sup> The lawsuit sought to remove "Image 3850", an aerial photograph in which Streisand's mansion was visible, from the publicly available [California Coastal Records Project](#) of 12,000 California coastline photographs, documenting [coastal erosion](#) and intended to influence government policymakers, of which the photograph of her residence was an overlooked and inconsequential tidbit of information.<sup>[4][10][11][12][13]</sup> The lawsuit was dismissed and Streisand was ordered to pay Adelman's \$177,000 legal [attorney fees](#).<sup>[7][14][15][16][17]</sup>

"Image 3850" had been downloaded only six times prior to Streisand's lawsuit, two of those being by Streisand's attorneys.<sup>[18]</sup> Public awareness of the case led to more than 420,000 people visiting the site over the following month.<sup>[19]</sup>



# Privacy and Societal Acceptance



Google

<https://www.sfgate.com/local/article/Google-Street-View-blurred-houses-14096605.php>

INFORMATION & COMMUNICATIONS TECHNOLOGY LAW  
2024, VOL. 33, NO. 2, 198-221  
<https://doi.org/10.1080/13600834.2024.2321052>

Routledge  
Taylor & Francis Group

OPEN ACCESS [Check for updates](#)

## From object obfuscation to contextually-dependent identification: enhancing automated privacy protection in street-level image platforms (SLIPs)

Mark Burdon<sup>a</sup>, Tegan Cohen<sup>b</sup>, Josh Buckley<sup>c</sup> and Michael Milford<sup>d</sup>

<sup>a</sup>Digital Media Research Centre/School of Law, Queensland University of Technology (QUT), Brisbane, Australia; <sup>b</sup>PARC Centre of Excellence for Automated Decision-Making and Society (ADM+S)/School of Law, QUT, Brisbane, Australia; <sup>c</sup>School of Law/Centre of Robotics, QUT, Brisbane, Australia; <sup>d</sup>Centre of Robotics, QUT, Brisbane, Australia

### ABSTRACT

Street-level image platforms (SLIPs) employ indiscriminate forms of data collection that include potentially privacy invasive images. Both the scale and the indiscriminate nature of data collection means that significant privacy management requirements are needed. Legal risk management is currently operated through obfuscation techniques involving certain image objects. Current SLIP object obfuscation solutions are an indiscriminate and a blunt solution to a similarly indiscriminate data collection concern. A new contextual approach to obfuscation is required that goes beyond object obfuscation. Contextually-dependent identification would seek to identify the contexts, including captured objects, which can give rise to privacy concerns. It is technically more challenging for automated solutions as it requires an assessment of the contextual situation to understand privacy risk. Context-sensitive privacy detection, combined with context-sensitive privacy-by-design processes, potentially offer a risk management solution that better situates and addresses the concerns arising from SLIP data collections.

### KEYWORDS

Obfuscation; privacy torts; data protection; context; machine learning; Google Street View

### 1. Introduction

Obfuscation, in its humble, provisional, better-than-nothing, socially contingent way, is deeply entangled with the context of use.<sup>1</sup>

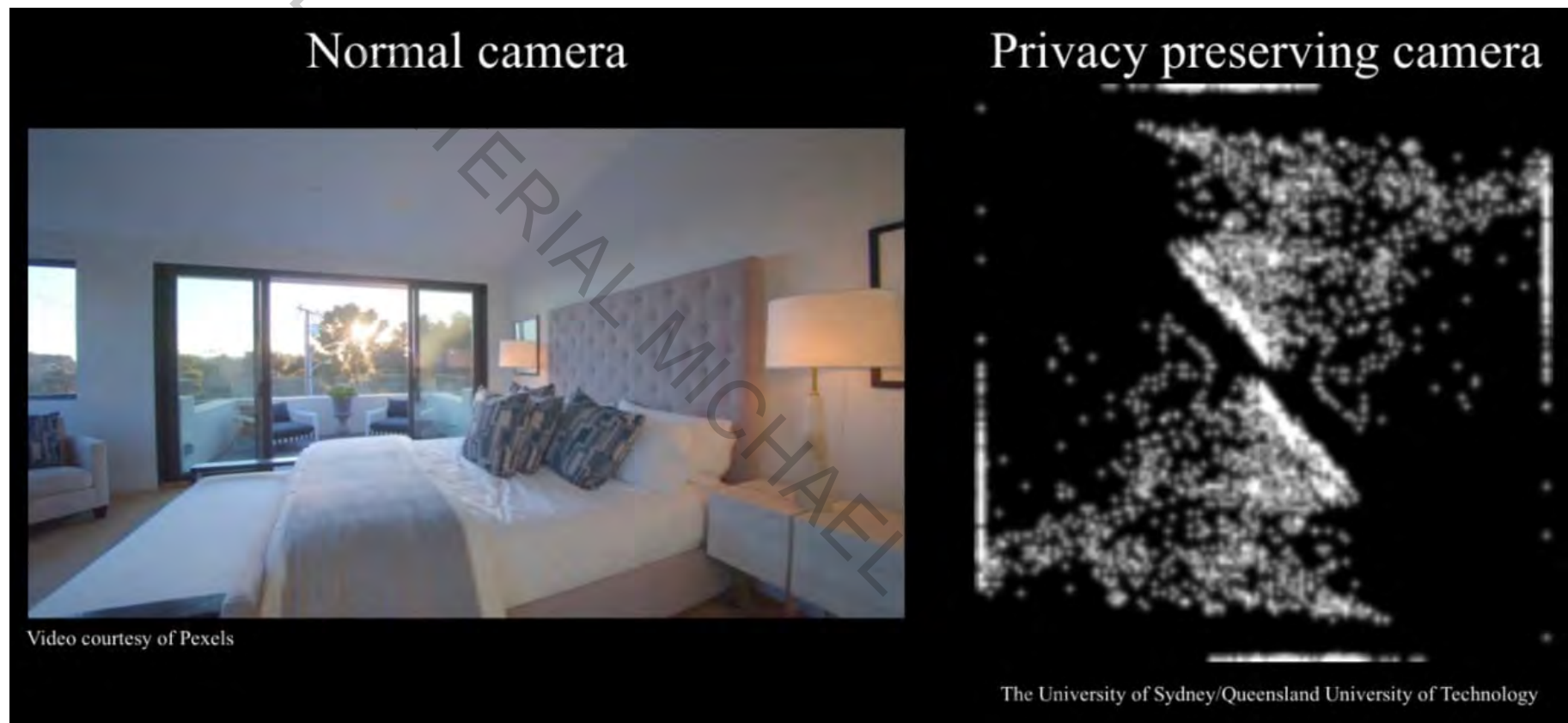
**CONTACT** Mark Burdon [m.burdon@qut.edu.au](mailto:m.burdon@qut.edu.au)

<sup>1</sup>Finn Brunton and Helen Nissenbaum, *Obfuscation: A User's Guide for Privacy and Protest* (The MIT Press, 2015), 95. As noted below, while we draw on Brunton and Nissenbaum's concept of obfuscation, we nevertheless use it in a different context. We consider obfuscation as a method for organisations to build privacy into data collection systems by design rather than as a form of deliberate resistance to surveillance and data collection, as described by Brunton and Nissenbaum. The use is justified because Brunton and Nissenbaum's and our considerations have a power related context that is different in application to SLIPs.

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# Privacy and Societal Acceptance



Adam K. Taras, Niko Sünderhauf, Peter Corke, Donald G. Dansereau, Inherently privacy-preserving vision for trustworthy autonomous systems: Needs and solutions, *Journal of Responsible Technology*, Volume 17, 2024,



# Things to watch out for at IROS2024 this week

## Presentations & Panels

### Monday

- ◆ "Rethinking Spatial Representations for Robotics: Errors, Performance Metrics, and Actual Utility" - my talk at the Standing the Test of Time Workshop alongside [Luca Carlone](#) & [Steven Lake Waslander](#)
- ◆ "Trusted and introspective positioning systems for people and their machines" - my talk at the Long-Term Perception for Autonomy in Dynamic Human-shared Environments: What Do Robots Need? workshop
- ◆ Panel discussion at the Brain over Brawn (BoB) Workshop on Label Efficient Learning Paradigms for Autonomy at Scale
- ◆ Panel discussion at the Test of Time workshop with [Javier Civera](#), Miloš Prágr, [Steven Lake Waslander](#) and [Teresa Vidal Calleja](#).

### Tuesday

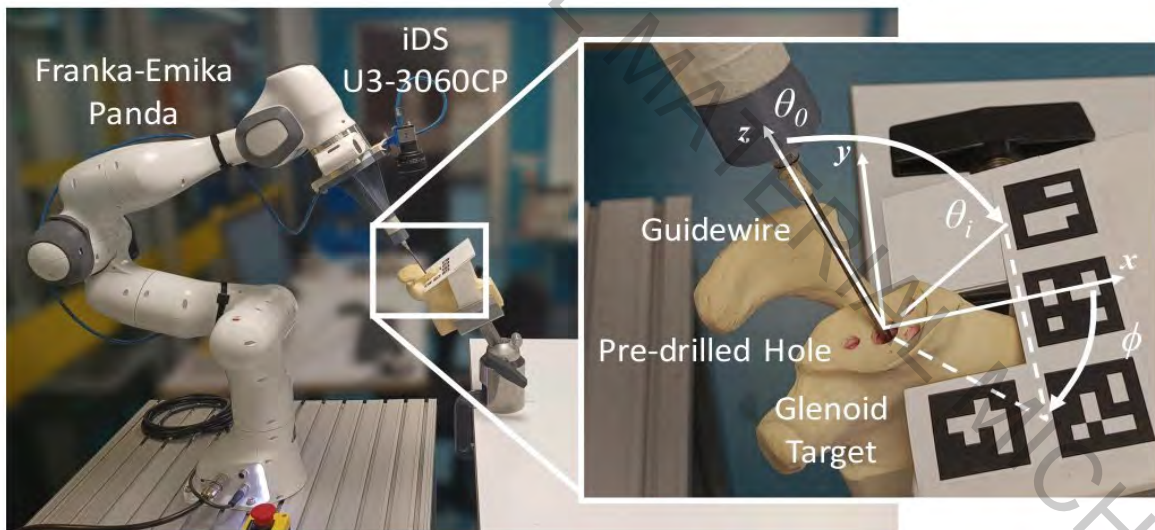
- ◆ "How to Write Papers People Love Reading" - my talk at the IEEE Young Professionals at IROS 2024 workshop, alongside [Cyrill Stachniss](#)

## Research Paper Talks (IROS2024, IEEE RA-L)

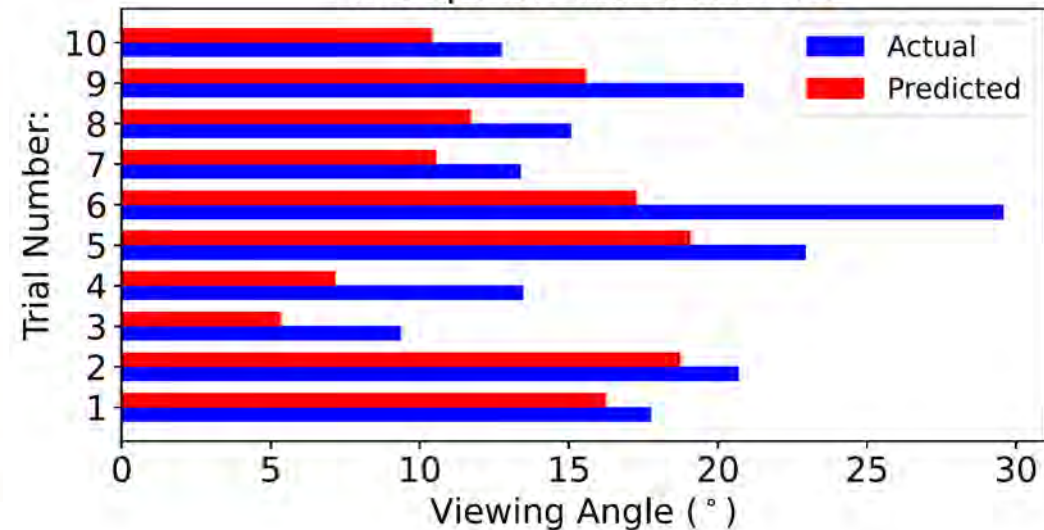
### Wednesday

- 📄 [Connor Malone](#) presents "Dynamically Modulating Visual Place Recognition Sequence Length For Minimum Acceptable Performance Scenarios" w. co-authors [Ankit Vora](#), [Thierry Peynot](#) & [Michael Milford](#).
- 📄 [Gokul B. Nair](#) presents "Enhancing Visual Place Recognition via Fast and Slow Adaptive Biasing in Event Cameras" w. co-authors [Michael Milford](#) & [Tobias Fischer](#).
- 📄 On behalf of [Morgan Windsor](#), I present "Forward Prediction of Target Localization Failure Through Pose Estimation Artifact Modelling" w. co-authors [Alejandro Fontan Villacampa](#), [Peter Pivonka](#) & [Michael Milford](#)  
*Collaborators have also led the following work which will be presented:*
- 📄 Design Space Exploration of Low-Bit Quantized Neural Networks for Visual Place Recognition, [Oliver Grainge](#), [Michael Milford](#), [Indu Prasad Bodala](#), [Sarvapali \(Gopal\) Ramchurn](#) & [Shoaib Ehsan](#)
- 📄 Aggregating Multiple Bio-Inspired Image Region Classifiers For Effective And Lightweight Visual Place Recognition, [Bruno Arcanjo](#), [Bruno Ferrarini](#), [Maria Fasli](#), [Michael Milford](#), [Klaus McDonald-Maier](#) & [Shoaib Ehsan](#)





Actual vs Predicted Localization Envelope for Live Robot Trials

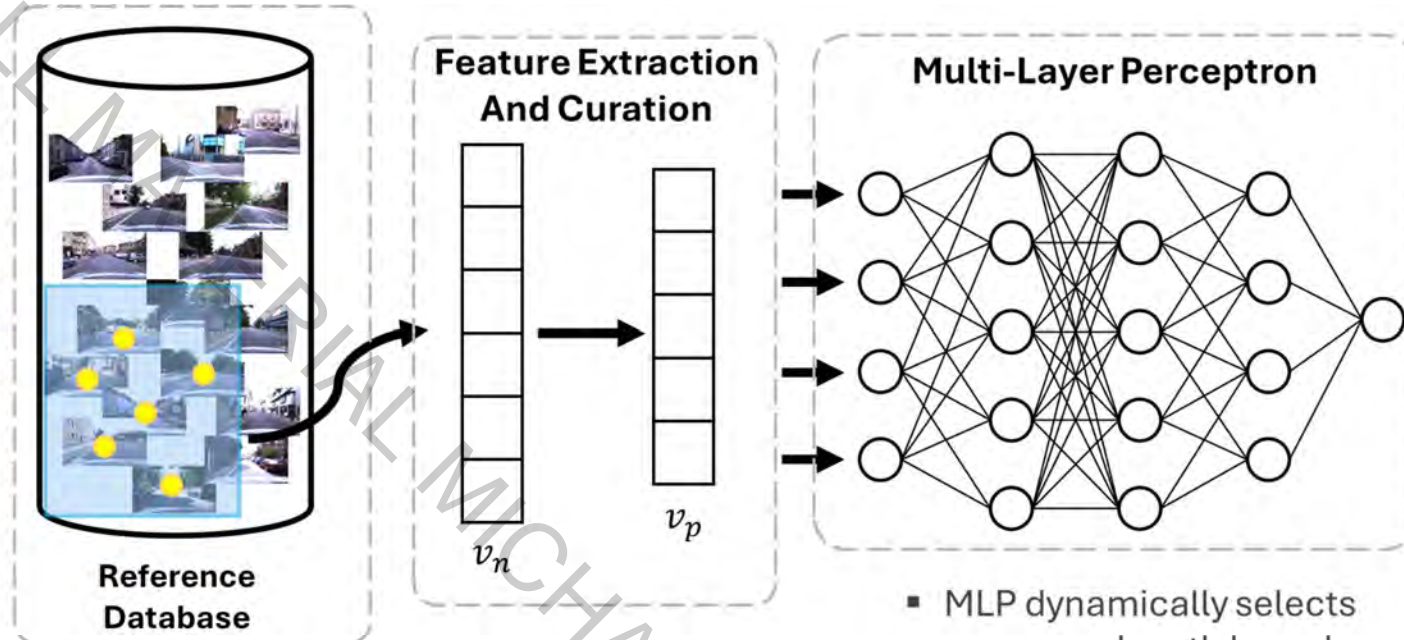


Morgan Windsor, Alejandro Fontan, Peter Pivonka, Michael J Milford, "Forward Prediction of Target Localization Failure Through Pose Estimation Artifact Modelling", *IEEE Robotics and Automation Letters*, 2024.





- Receive coarse position prior



- Retrieve reference places within

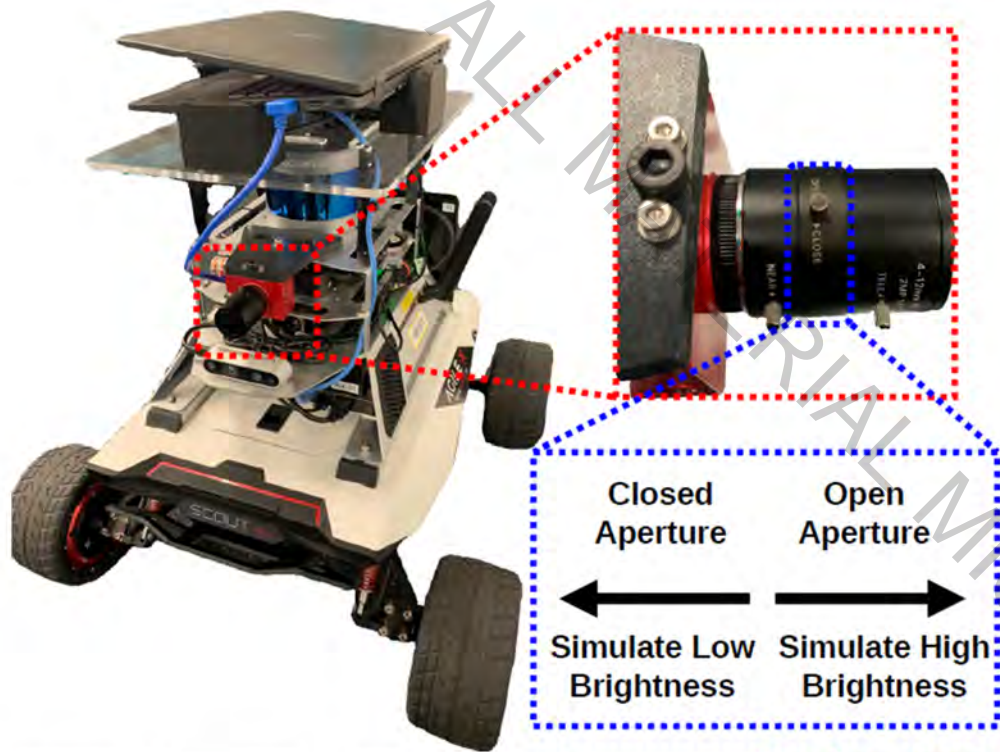
- Extract feature vector capturing appearance variation across prior

- MLP dynamically selects sequence length based on appearance variation vector



Connor Malone, Ankit Vora, Thierry Peynot and Michael Milford, “Dynamically Modulating Visual Place Recognition Sequence Length For Minimum Acceptable Performance Scenarios”, in *IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS)*, 2024





Gokul B. Nair, Michael Milford, Tobias Fischer, “Enhancing Visual Place Recognition via Fast and Slow Adaptive Biasing in Event Cameras”, in *IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS)*, 2024





# More Resources and Links

## Open Source Code and Datasets

- OpenSeq: <https://openseq.org/>
- OpenSeq: <https://openseq.org/>
- OpenRatS: <https://codopenrats.github.io/>
- OpenFAB: <https://github.com/OpenFAB/OpenFAB>
- Learning navigation: <https://github.com/learning-navigation/learning-navigation>
- Local Sensor Fusion: <https://github.com/LocalSensorFusion/LocalSensorFusion>
- Multi-Process Fusion: <https://github.com/Multi-ProcessFusion/Multi-ProcessFusion>
- Look No Opposing: <https://github.com/LookNoOpposing/LookNoOpposing>

## Publications and Key Survey/Review Papers

Google Scholar: <http://scholar.google.com/citations?user=TDSmCKeAAAAI>

## Research Snapshot

Some recent publications:

CVPR2021: *Patch-Net: Fusion of Locally-Global Place Recognition*, Sourav Garg, Ming Xu, Tobias Fischer

JFR2021: *What localization system for autonomous vehicles*, A Jacobson, f Boswell, T Peynot, M N

IJCV2021: *VPR-Bench: Visual Place Recognition Framework with Quantitative Appearance Change*, Sourav Garg, Michael Flynn, Klaus McMillan, David Flynn, Klaus McMillan, Shoab Ehsan

NeurIPS 2021: *Where is Place Recognition?*, S. Garg, N. Sünder, A. Cosgun, G. Corke, P. Corke, I. Roboti Mappin Survey, in *Foundations of Robotics (FtRob)* Vol. 8: 2020, DOI:10.15

# Positioning Navigation

## We are hiring!

## Current Research



**HACKING ACADEMIA**

The emerging series of video tutorials (with detailed notes) filled with practical, experience-oriented tips and tricks for being effective, happy and successful in your academic and related careers.

**How to Use This Page**

Each link below goes to a detailed webpage on that topic, which usually contains a

- embedded lecture video from YouTube,
- transcribed topic listing from the video and
- more detailed notes.

You can also go straight to the YouTube playlist which contains all videos, each with transcribed topics, but without the detailed text notes.

**Publishing**

- Practical Tips for Writing Scientific Conference Papers that Get Accepted
- Tips and Tricks for the Final Stages of Writing a Good Industry Commission Paper

**Career Development**

- Smart Ways to Present Your CV/Resume
- All About Interviews in Academia
- Programmatic Advice for the Postdoc Career Stage in Computer Science
- Negotiating in Academia

**Applying for Academic Positions, PhDs and General Jobs**

- Interviewing that Will Focus on Entry-Level Academic Faculty Jobs Part 1: Content and Structure
- Interviewing that Will Focus on Entry-Level Academic Faculty Jobs Part 2: Interviews and General Principles
- Backgrounding Support for Job, Ph.D., Postdoc, Grant or Fellowship Applications for Entry-Level
- Applying and Interviewing for PhD Positions
- Finding the Right PhD Supervisor for You

**Funding, Fellowships, Prizes, Applications**

- Writing Effective Grant Proposals
- Writing Compelling Fellowship Applications
- Applying for Small Research Grants, Fellowships and Key Differences to Larger Grants

**Soft Skills, Outreach and Engagement**

- Efficient Selection and Filtering of Industry and Government Leads in Visible Sections
- Interviewing and Communicating Your Technology Concepts

**General Life Philosophy and Life Hacking**

- Interviewing/Outreach, Self-Awareness, Accountability
- Organizing and Managing Professional Relations
- Being the 'Have To' Candidate

MichaelMilford.com

Hacking Academia Tutorial Series

August 20, 2022 | Author: Michael Milford

**QUT Centre for Robotics**

<http://tinyurl.com/hackingacademia>



# Collaboration Opportunities and Roles with the QUT Centre for Robotics

2) But also on robots that operate up here!

1) We work here!!!

3) And deep under here!

4) In fact, just about anywhere people go, and quite a few places they don't!



## Our Lab



## Our Centre



## Thanks to Our Partners and Funding Supporters



Australian Government

Australian Research Council



Queensland Government

Department of Transport and Main Roads



Australian Government

Department of Defence



Thanks also to all our collaborators from around the world



# Trusted and Introspective Positioning Systems for People and their Machines

## IROS2024 Workshop on


Long-Term Perception for Autonomy in Dynamic Human-shared Environments:  
What Do Robots Need?

Monday, October 14, 2024

Abu Dhabi, UAE

**Professor Michael Milford, FTSE**  
Director, QUT Centre for Robotics  
ARC Laureate Fellow  
Microsoft Research Faculty Fellow  
E-mail: michael.milford@qut.edu.au

### Overview



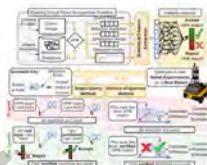
Introductions

1) All Errors are Not Equal


Nordland		
R@1	R@5	R@10
42.9	49.2	51.6
42.4	48.8	51.2
44.5	50.1	52.0
44.9	50.2	52.2

2) We Need Better Metrics


3) The Incredible Power of Introspection



4) Resilience to Adversity and Adversarial Interference



5) Human Factors: Privacy, Sustainability



Final Thoughts

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 Twitter: @maththrills  
 <https://www.youtube.com/milfordrobotics>  
 <http://www.tinyurl.com/milfordm>  
 <https://goo.gl/rczslc>

